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ABSTRACT

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3 In the process according to the invention a first plasticized material is
4 injected into the hollow in an injection mold and subsequently another plasticized
5 material is injected into this hollow. The process is characterized in that the first
6 plasticized material is so introduced into the hollow as to wet only a partial area
7 of the wall surface of the hollow; and that subsequently the other plasticized
8 material is so introduced into the hollow as to wet at least a part of the remaining
9 area of the wall surface of the hollow. The process according to the invention
10 permits to use simple injection molding devices to make injection molded parts
11 from different materials.